

# **Product Description**

The ASL Profile is designed to be used in most commercial and industrial applications with a coloured PVC insert. It is available in a 3mm gauge allowing for fixing with Vinyl, linoleum and medium carpets or similar floor covering. The profile is available in a range of designs with DDA and building regulations accounted for. Further technical information available on request.

# Dimensions

Stock Lengths are available in 2.46m, 2.77m and 3.22m with a selection of non-slip PVC inserts.

Profiles can be anodised and cut to length upon request.

### Aluminium Extrusion Standard

(DIN) EN 755 1994/1997 ; Aluminium and aluminium alloys. Alloy: 6063 Temper: T5



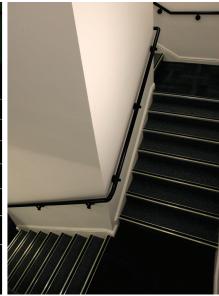
# **Technical Details**

Chemical composition: In accordance with BS EN 573-3:2003 Aluminium and aluminium alloys. The trace elements of the composition which determine the alloy selected are 6063 Thermal Treatment designations: T6. To the best of our knowledge this is at least equal to the best in the market.

Manufacturing Tolerance: In accordance with BS EN 755

### Aluminium AA 6063 T6 / UNS A96063 anodised to DIN 17611

Asocos anouiscu	
Si%	0.2-0.6
Fe%	0.35
Cu%	0.1
Mn%	0.1
Mg%	0.45-0.9
Zn%	0.1
Cr%	<0.01
Al	Balance



# Maintenance

Inserts: All inserts should be cleaned using a neutral detergent and thoroughly rinsed with clean water. Ensure all inserts are dry prior to receiving foot traffic.

Aluminium Channel: These can be polished using steel wool or cloth to maintain the appearance - under no circumstances should solvent cleaners be utilised in cleaning or maintaining Genesis Aluminium Products.

# Installation

- 1. Ensure the steps are dry, clean, free of debris, level and even.
- 2. If Predrilled use the drill holes to mark steps for drilling location.
- 3. Drill and Plug the steps.
- Apply suitable adhesive to the underside of the nosing and apply nosing to the step.
- 5. Screw down the step with the appropriate size screws.
- 6. Apply insert (if separate) or insert pip to cover the screw head.



# Insert Options (see details overleaf)

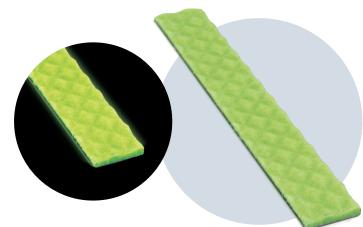


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# Aluminator<sup>®</sup> Insert





# Description

Aluminator<sup>®</sup> insert is resistant to attack from ultraviolet light, oil, grease, petrol, salt, dilute acids and alkalis, common household chemicals and detergents. Organic solvents will soften Aluminator<sup>®</sup> insert.

Aluminator<sup>®</sup> insert is produced with a polyurethane coating which reduces dirt retention. The three dimensional pyramid pattern which provides excellent slip resistance in the wet will require more care than a smooth flooring surface. As with any flooring, regular maintenance is important to prevent excessive soiling. Cleaning is best achieved by scrubbing with a bristle brush in conjunction with warm soapy water. Commercial cleaning machines such as the "Scrub-Vac" are also suitable

# **Slip Resistance**

See Tredsafe® overleaf

The UK slip resistance group recommends the following guidelines;		
PTV Slip Potential		
0.24	High	

0-24	High
25-35	Moderate
36+	Low

International testing houses consider the following guidelines;

Ramp	Slip Potential
R9	High
R10	Normal
R11	Low
R12	Very Low
KIZ	Very LOW

# **Technical Details**

Description	Aluminator <sup>®</sup> Lumitred
Chemical Identity	Europium doped Strontium Alumiante
Colour	Green
Peak Wavelength	520nm
Afterglow Brightness (Measured in Milli Candelas after 10 mins excitation)	455 mcd/M <sup>2</sup>
Afterglow duration (Time taken to reach an afterflow of 0.32 mcd/M <sup>2</sup>	>3000mins
Highly Visible Afterglow duration	>600mins
Light Fastness	Excellent
Chemical Stability	Excellent
UV Stability	Balance
Intended Use	Light Stablitly of Polyolefin Polymers
Loading	2%

# **Physical Properties**

Physical	Test Method	Nominal Value	Test Method	Nominal Value
Melt Flow Index	ISO 1133	1.0 g/10min	ASTM D1238	1.0 g/10min
Density	ISO 1183	0.90 g/cm <sup>3</sup>	ASTM D792	0.9 g/cm <sup>3</sup>
Mechanical				
Tensile Stress (Yield)	ISO 527-1	290 kgf/cm² 28 Mpa	ASTM D638	290 kgf/cm² 31 Mpa
Tensile Stress (Break)	ISO 527-1	>100%	ASTM D638	>100%
Flexural Moduls	ISO 178	12,500 kgf/cm² 1,323 Mpa	ASTM D790	13,500 kgf/cm² 1,320Mpa
Impact				
Notched Izod Impact Strength (23°C)	ISO 180	40 kgf.com/cm 392 J/m	ASTM D256	40.0 kgf.cm/cm 490 J/m
Notched Izod Impact Strength (10°C)	ISO 180	- kfg.cm/cm - J/m	ASTM D256	4.5 kgf.cm/cm 44 J/m
Thermal				
Heat Deflection Temperature (4.6kgf/cm²)	ISO 75-1	112°C	ASTM D648	110°C
Vicat Softeneing Point	ISO 306	153°C	-	-
Additional Property				
Flammability	UL94	HB	UL94	HB



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## **Standard Inserts**

### **Standard PVC Insert**

A REACH compliant flexible PVC extrusion grade specifically designed for non-scuff stair nosing applications with good anti-slip properties; to our knowledge our inserts achieve the best slip resistance results in the market.

# Tredsafe® Insert

Tredsafe® insert is manufactured from a special blend of P.V.C., silica quartz and polymeric plasticiser giving an homogeneous hard wearing anti-slip flooring for wet and dry conditions. (Meets British Standard for Sheet Vinyl and Vinyl Tiles BS3261:1973).

Tredsafe insert is resistant to attack from ultraviolet light, oil, grease, petrol, salt, dilute acids and alkalis, common household chemicals and detergents. Organic solvents will soften Tredsafe® insert.

Tredsafe® insert is produced with a polyurethane coating which reduces dirt retention. The three dimensional pyramid pattern which provides excellent slip resistance in the wet will require more care than a smooth flooring surface. As with any flooring, regular maintenance is important to prevent excessive soiling. Cleaning is best achieved by scrubbing with a bristle brush in conjunction with warm soapy water. Commercial cleaning machines such as the "Scrub-Vac" are also suitable

### **Slip Resistance**

Inclined Platform Test DIN 51130:2010

Category: R11

Slip Resistance BS 7976-2:2002 Pendulum Test

PTV Average Dry 57

PTV Average Wet 47

### **Slip Resistance**

Inclined Platform Test DIN 51130:2010 Category: R11 Slip Resistance BS 7976-2:2002

Pendulum Test

PTV Average Dry Value: 66 PTV Average Wet Value: 54

### **Residual Indentation**

(2.5mm dial gauge) Mean 0.05mm **Dimensional Stability** 

80°C for 6 hours) 0.12% **Moisture Movement** 23°C for 24 hours) 0.02%

**Elastic Property** (Tensile Strength 2.48mj/m<sup>3</sup>

Heat Ageing (70°C for 15 days) Exudation None, Colour Change None

Wear Resistance - Taber Abrader 1kg load = 1000 revs.

H18 wheel @ 60 rpm = 0.6gm Weight Loss

Flammability and Smoke Density Flame Spread = 0

Smoke Dev = 7

Australian Std Test: 1530.3.1982 Mean Critical radiant flux 10.3kw/m<sup>2</sup> Mean smoke development rate 85 percentage minutes Australian Std Test:

AS/ISO 9239.1 2003

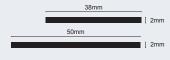
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Insert	LRV	SINGLE	DOUBLE
Standard			
01 White	79.9	$\bigcirc$	$\bigcirc$
16 Black	4.5		
20 Brown	9.1		
25 Beige	41.1		
27 Canvas	53.2		
30 Red	10.6		
43 Dolphin Grey	27.6		
44 Ice Grey	42.1	$\bigcirc$	$\bigcirc$
46 Midnight Grey	12.8		
47 Yellow	55.7		
48 Cobalt Blue	9.2		
58 Cloud	59	$\bigcirc$	$\bigcirc$
68 Haze	66.2	$\bigcirc$	
78 Sand	70.3		
Tredsafe®			
601 White	49.9		
616 Black	4.6		
621 Safety Blue	10.8		
643 Dolphin Grey	11.5		
647 Yellow	48.1		
Channels			

#### Channels 4.7 16 Black 80 Mill 78.9 86 Bright Brass 64.3

### Standard





50mm

3.5mm

### International testing houses consider the following guidelines;

Ramp	Slip Potential
R9	High
R10	Normal
R11	Low
R12	Very Low

#### Results Potential of slipping Pendulum Test BS 7976-2:2002\* Inclined Platform Test DIN 51130:2010 Insert Category Dry Wet Standard 22.9° R11 66 54 R11 47 Tredsafe 24.7 57 \*Average of Six Shod Results (Corrected). \*PTV Average Value. Very Lov High Normal



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