

B334504 ANGLE GRINDER DUST EXTRACTION UNIT



GB: INSTRUCTION BOOKLET



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B334504 Instruction Booklet

DUST EXTRACTION UNIT FOR DIAMOND BLADES.

To ensure correct use, please read this instruction manual carefully and follow all steps.

1. Precautions for use

- Use this dust extractor only when it is properly mounted. If you see the unit is not properly mounted on an angle grinder, do NOT use it!
- This extractor is only to be used on concrete, stone, porcelain, ceramic or brick materials. Do NOT use it for grinding metal or other materials.
- Only use this extractor in combination with diamond blades. Do NOT use tungsten tipped saw blades or grind stone.
- Always check the extractor for damages before you start working with it. When damaged, do NOT use the tool, this could lead to serious injuries.
- Use protective equipment while using the extractor.



- Keep this extractor away from petroleum, paint thinner and paraffin.

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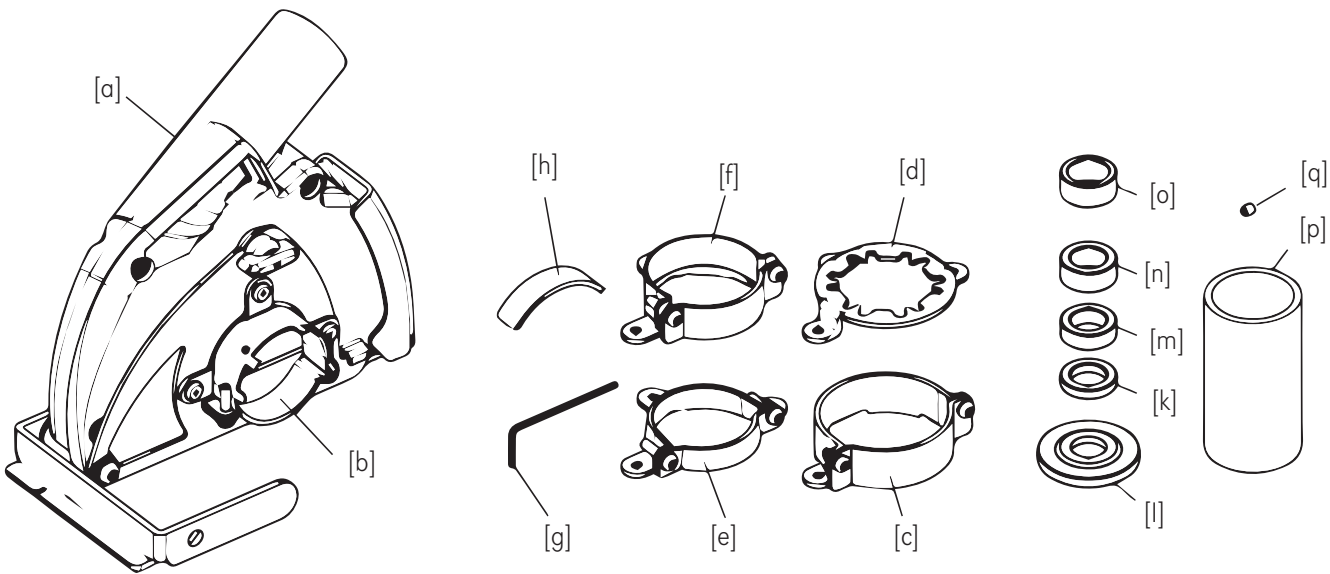


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2. Overview



A	Main Unit	B	M - Connector	C	B - Connector	D	F - Connector	E	H - Connector
F	D - Connector	G	Wrench	H	Collar	I	Flange	K	T4.5 Ring
M	T-7.3 Ring	N	T9.4 Ring	O	T10xiD16 Ring	P	Hose Adaptor	Q	Set Screw

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3. Specifications

Model Code:	B334504
For Tools:	Diamond blades ø115 - 125mm
Weight:	550g
Grinding Material:	Stone, Concrete, Bricks, Porcelain, Ceramic
To be used on:	
Makita	9553NB, 9554NB, 9554NBKD, 9554NBKWX, 9555NB, 9557NB, 9557NBD, 9558NB, 9564CV, 9564H, 9564PCV, 9564PZ, 9565CV, 9565H, 9565PCV, 9565PZ, GA4530, GA4530KD, GA4534, GA5034GA4540R, GA5040R, GA4541R, GA5041R
Bosch	GWS7-115, GWS7-115E, GWS8-115, GWS9-115, GWS8-125, GWS10-125, GWS11-125CI, GWS11-125CIE, GWS11-125, GWS12-125CI, GWS13-125CI, GWS14-125CI, GWS14-125CIE, GWS14-125CIT, GWS14-125Inox, GWS15-125CIH, GWS15-125CIEH, GWS15-125CITH, GWS17-125CIT
Hitachi	G12SN, G12SQ, G12VA, G12SS, G12SA3, G12SR3, G13SN, G13SQ, G13YF, G13VA, G13SS, G13SB3, G13SR3, G13YC2
Metabo	W8-125, WP8-125, W9-115, WE9-125, WP9-125, WEV10-125, WP11-125, WBA11-125, WB11-125, WA11-125, W11-125, WPA11-125, W12-125, WEPBA14-125, WEBA14-125, WEPA14-125, WEP14-125, WEA14-125, WE14-125VS, WE14-125, WE15-125, WEV15-125
Dewalt	D28113, D28113K, D28117, D28135K, DWE4050, D28065, D28134
Milwaukee	AG8-115, AG8-125, AG9-125XC, AG9-125XE, AG12-125X, AGV12-125X, AGV12-125XPD, AGV15-125XC, AGV15-125XE, AG12-115, AG12-115X, AGV13-125XE
Flex	L3309/125, L3309FR, L3309FRG, L3410FR, L3410VR, L3406VRG

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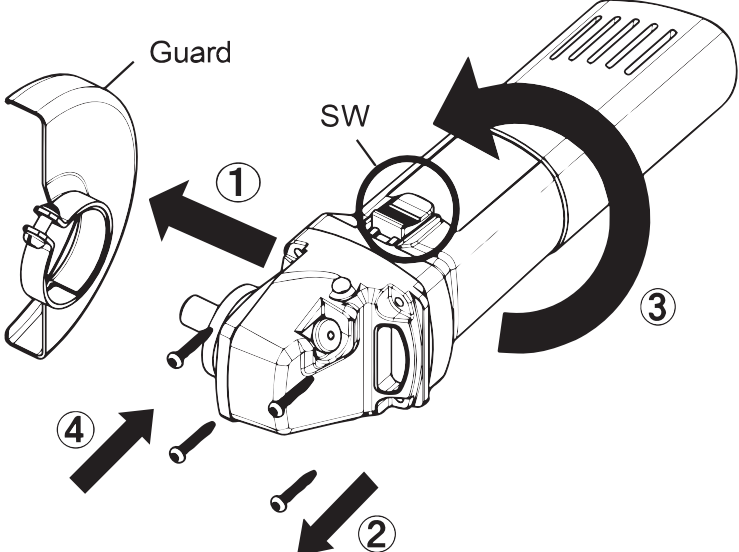
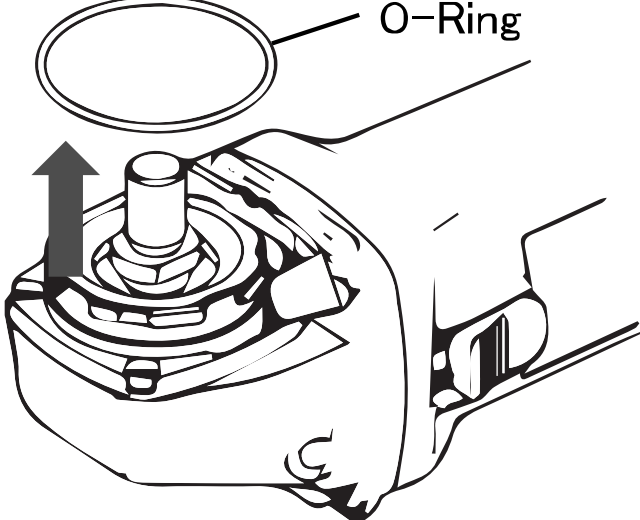
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4. Preperation

Warning!!

- Be sure to turn off the angle grinder and remove the plug from the electrical outlet before attaching the blade guard.
- Do NOT use until it is mounted properly on the angle grinder.
- Using it wrongly mounted can cause injuries.

Step 1: Preparing the Angle Grinder

	<ul style="list-style-type: none">- Remove the original blade guard.- Loosen and remove the screws.- Turn the grinder body to locate the power switch in the upper location.
	<ul style="list-style-type: none">- Some types of Bosch angle grinders are equipped with an O-ring, please remove if this is the case.

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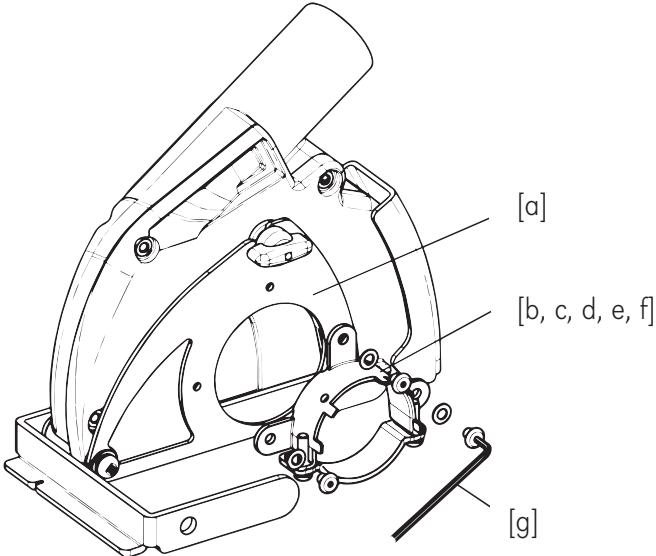
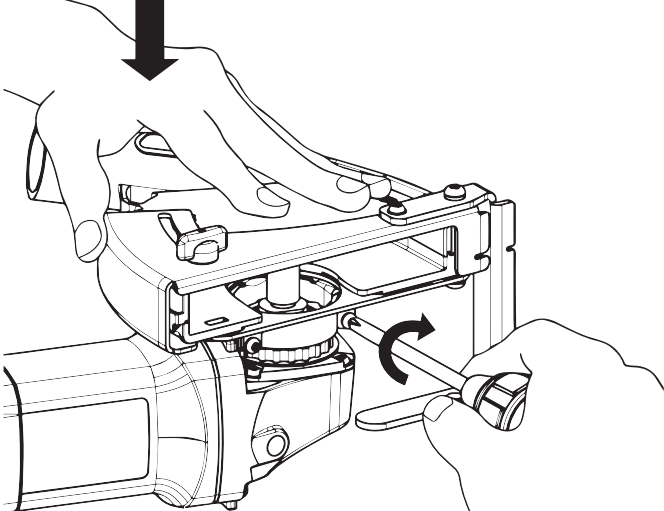
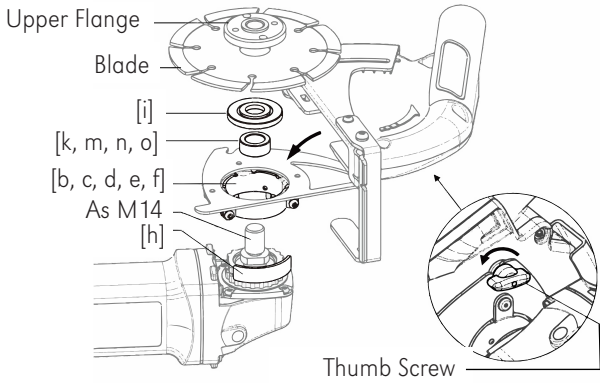


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Step 2: Mounting the correct connector

	<ul style="list-style-type: none"> - Choose the correct connector and fit it to the main unit [a] using the allen key provided. [g]
	<ul style="list-style-type: none"> - Hold the main unit and tighten the 2 screws of the connector.
	<ul style="list-style-type: none"> - Release Thumb Screw and open [a] Main Unit. - Set the proper Spacer [k, m, n, o] into the Spindle. - Set [i] Base Flange on the Spacer - Set the Blade on [i] Base Flange - Set the Wheel Nut on the Blade - Tighten the Wheel Nut - Confirm NO contact between the Blade and inner area of [a] Main Unit

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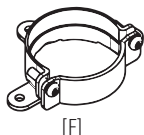
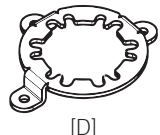
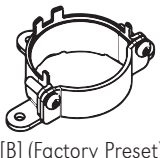
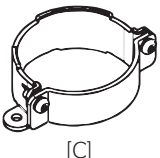






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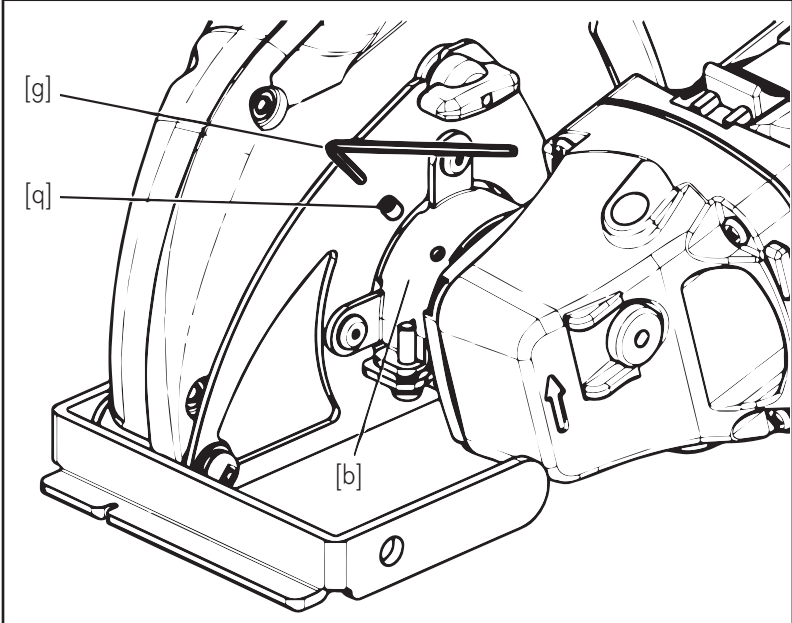


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Brand	HITACHI	DEWALT	FLEX	MILWAUKEE	MAKITA	BOSCH	METABO
Model	G13SR3, G13SB3 etc	D28134 etc	L3410FR etc	AG120125X etc	9558NB, GA4540R etc	GWS-125 etc	WE14-125 PLUS etc
Connector	 [E]	 [F]	 [D]	 [B] (Factory Preset)	 [C]		
Collar							 [H]
Spacer	 T2.5	 T10ld16[p]	 T4.5 [N]	 T9.4 [N]		 T7.3 [M]	

When another extractor must be mounted, please follow these instructions:

Bosch angle grinders type GWS7-115 / GWS8-115



[g] points to the Set Screw, [q] points to the Set Screw, and [b] points to the M-Connector hole.

- When using BOSCH grinders (GWS7-115 / GWS8-115) tighten [q] Set Screw into a hole of [b] M-Connector by [g] Wrench after installation to prevent the slip of the Gearbox housing.

Warning!!
- Do NOT over tighten [q] Set Screws or they could cause damage or deformation to the Gearbox housing and connector.

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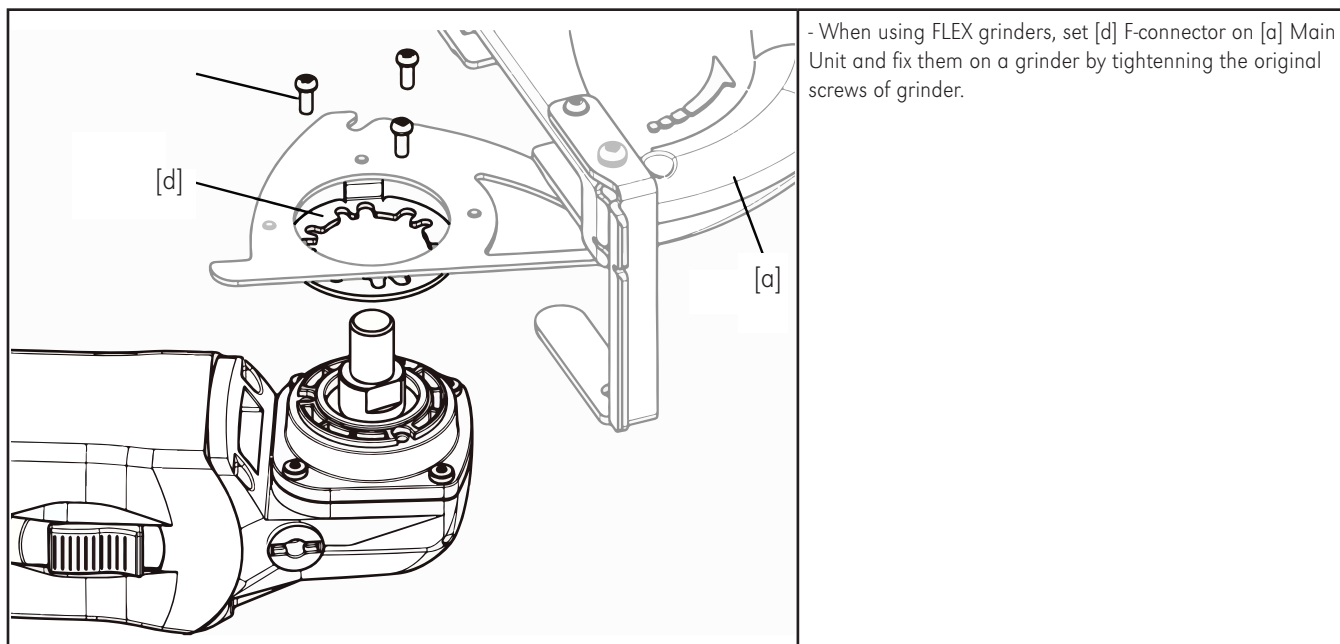
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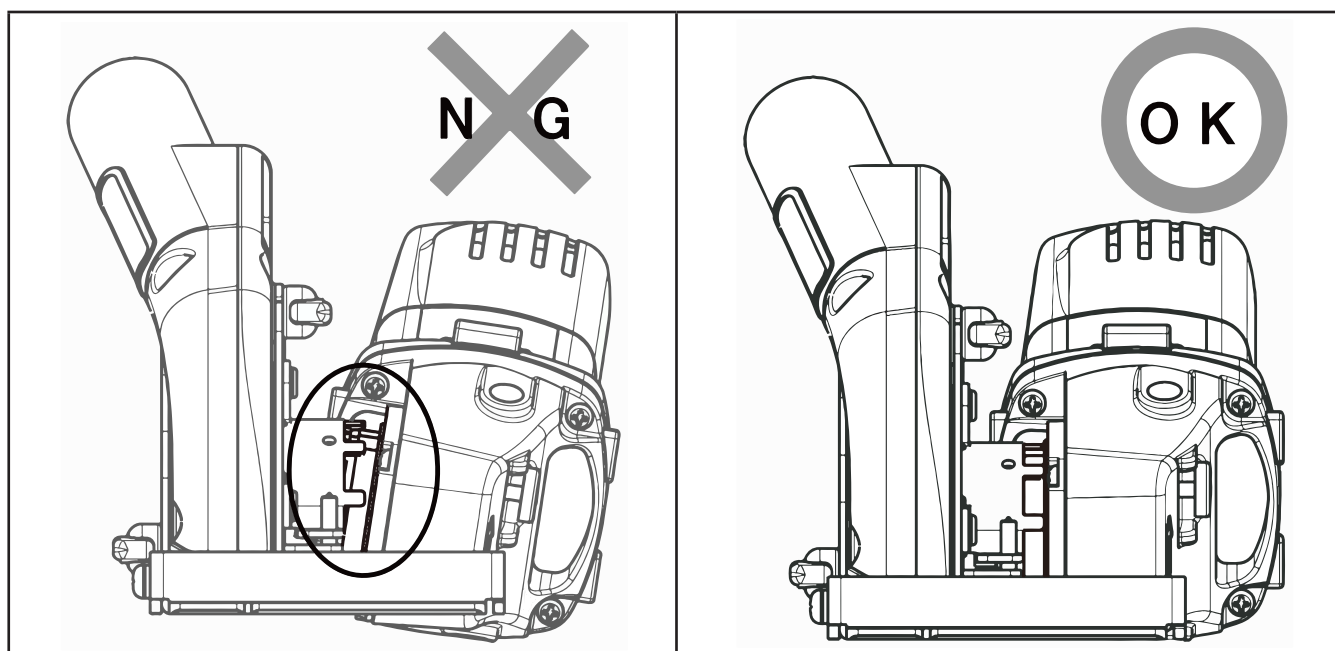
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Flex Grinders



Warning

Make sure [a] Main Unit is securely attached without a tilt, otherwise it may come loose, causing injury.



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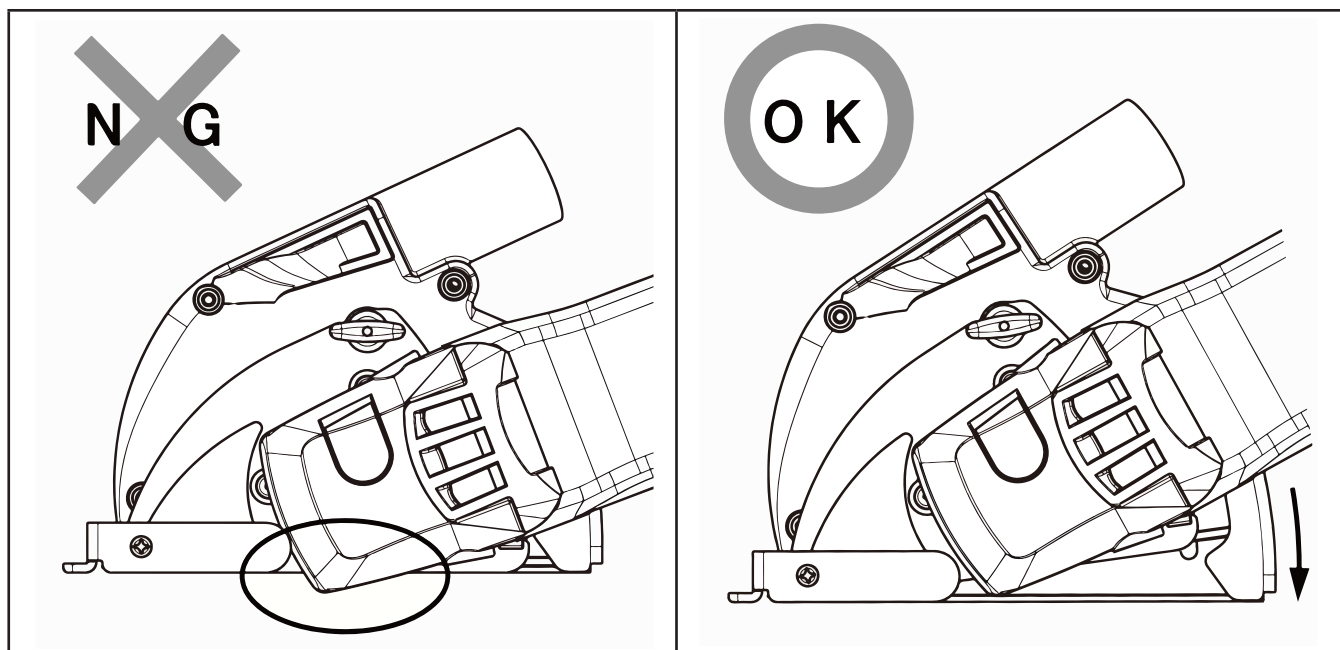


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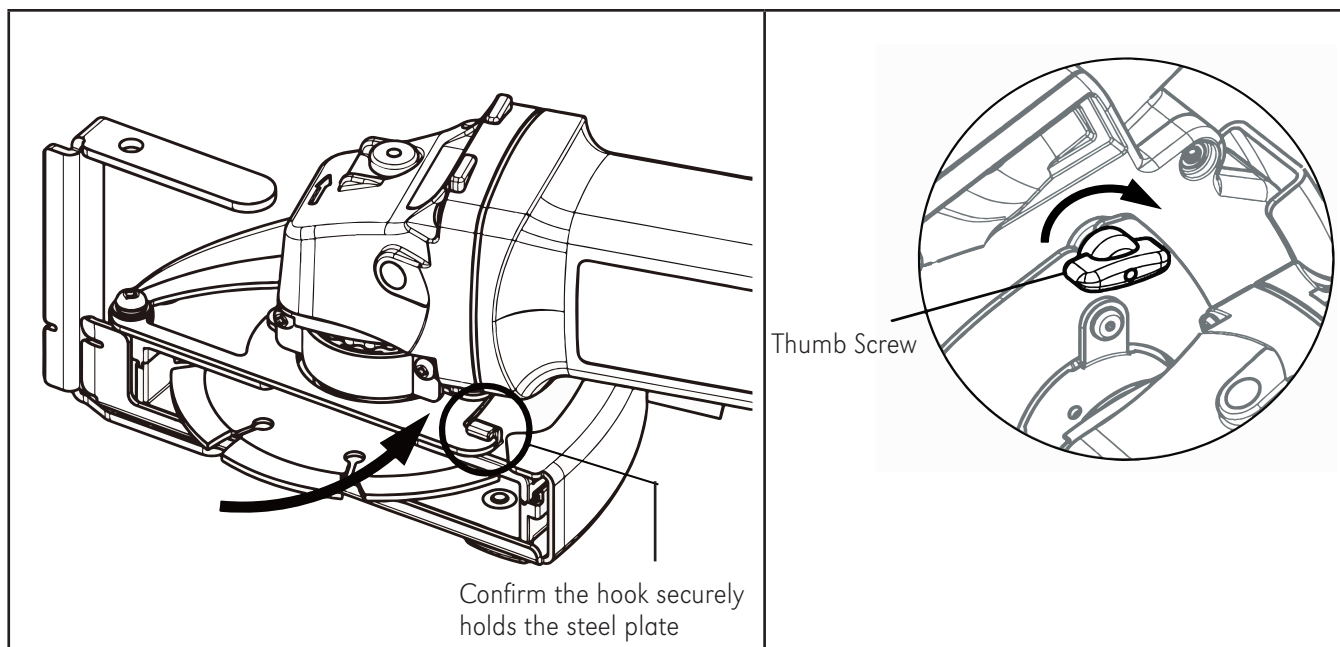
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Adjust the Base position to cancel the projection of Gear Head of the Angle Grinder, if required.



Finalizing

Close [a] Main Unit and tighten the Thumb Screw.



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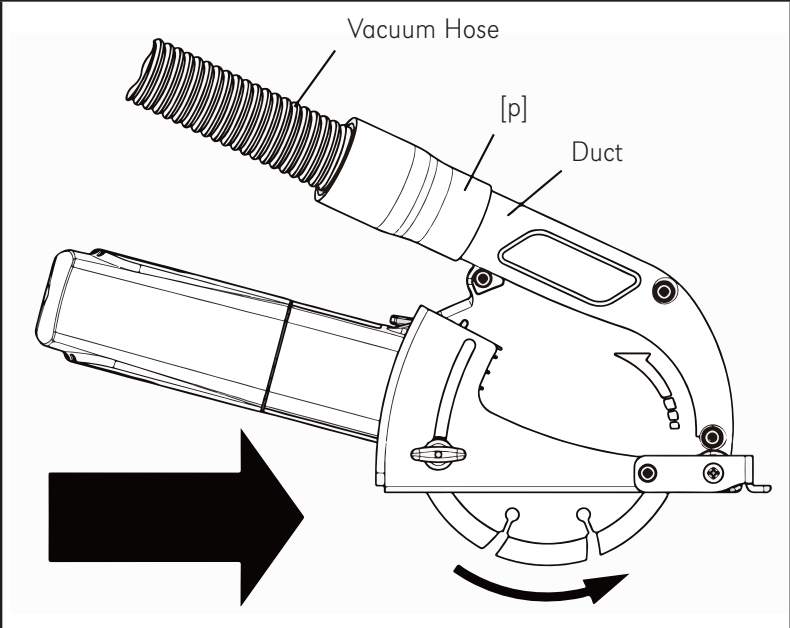


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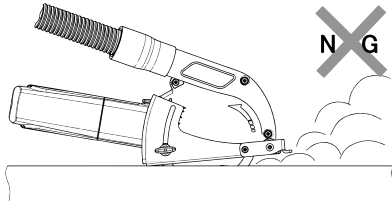
Cutting



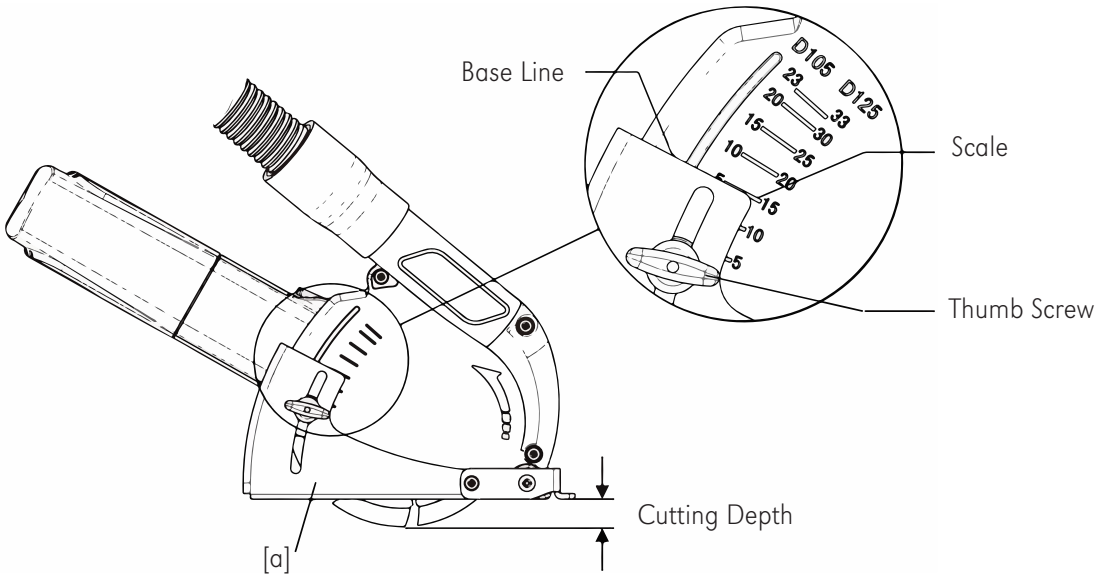
- Securely connect the Vacuum Hose to the Duct of [a] Main Unit by [p] Hose Adapter,
- Then turn the Angle Grinder and Vacuum on,
- Start cutting.

Warning!!

1. Make sure the blade is cutting in the right direction.
2. Ensure no gaps between the material and bottom surface of [a] Main Unit, otherwise the dust could escape.



Depth Adjustment



1. Release the thumb screw.
2. Match the base line with the scale line of the required cutting depth.
3. Tighten the thumb screw.

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